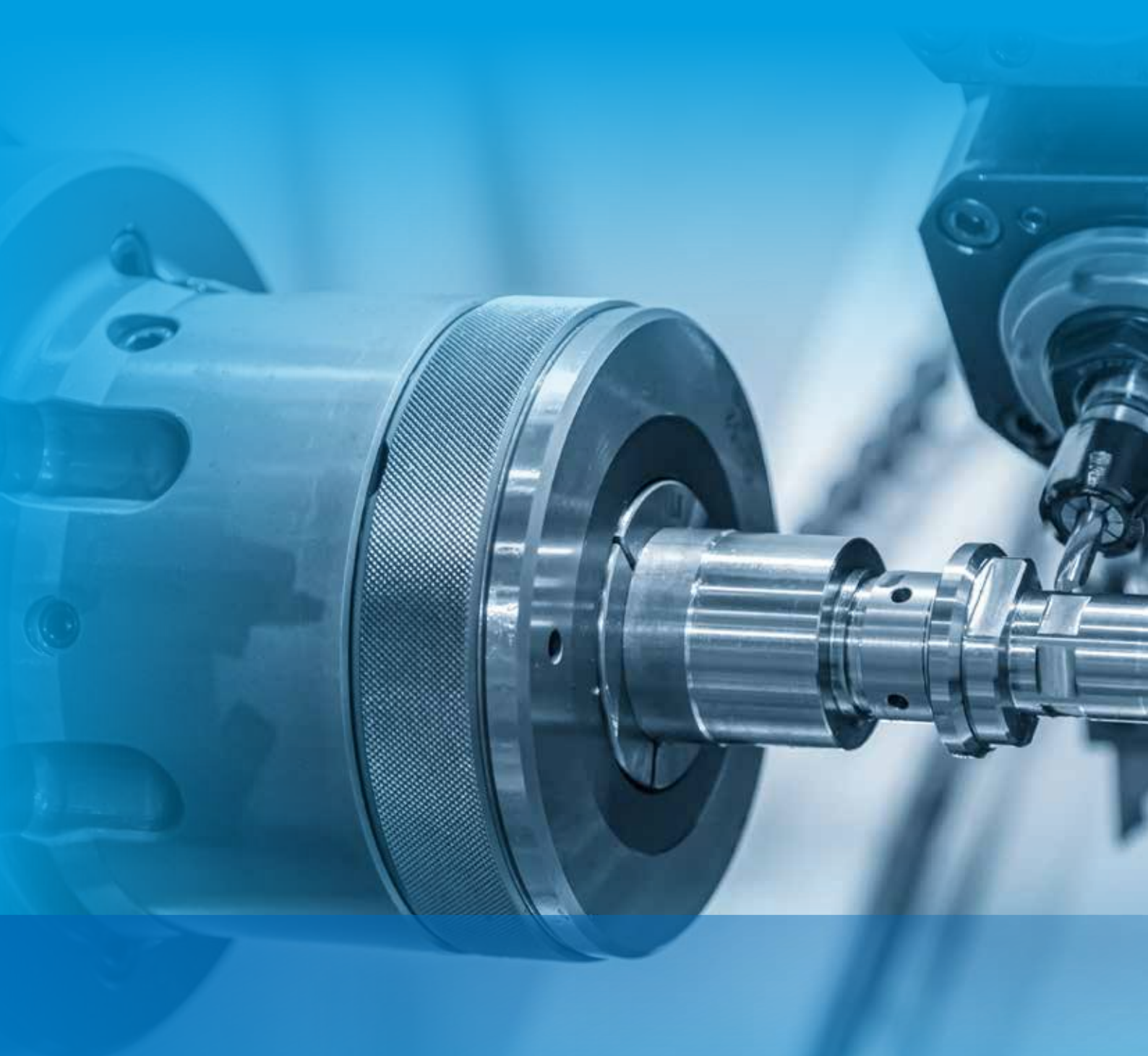


INVAKO

SPRAYING EQUIPMENT

PROFESSIONAL SPRAYING EQUIPMENT



**This catalogue shows selected products only.
Please send us an inquiry for other spray
related products.**

Invako is the leading partner when it comes to development and production of solutions for applying corrosion inhibiting compounds.

We offer a wide range of products, from the smallest specialized nozzles to complete spraying systems.

We are proud to be the preferred partner of both the automotive and the airplane industry. By developing sturdy and accurate solutions, Invako has over the years become a renown worldwide actor and the “go to” company within the above designated markets.

Professional spraying equipment

Leading manufacturer of anti-corrosion solutions for over 30 years.

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01 High Pressure Piston Pumps

INVAKO ATLA PNEUMATIC PISTON PUMPS

INVAKO ATLA INOX 1:30

Professional air driven pump



CE



Air driven pump for professional spraying.

Invako pumps are manufactured with the highest quality demands to meet the professional user.

- High capacity professional pneumatic pump.
- Exposed parts manufactured in stainless steel.
- INVAKO Exchange Service available.
- Optional two gun setup available.
- Available as air assisted configuration.

Item #	Details	
30900	Pump ratio	1:30
	Delivery at 60 cycles	3.65 Ltr.
	Max free flow DIN24374	13,5 Ltr.
	Air inlet range	2-9 bar
	Maximum fluid pressure	270 bar
	Air inlet	3/8"
	Fluid outlet	1/4"

Service sets

Item #	Description
30978	Service Kit Air Motor
30977	Service Kit Hydraulic

INVAKO ATLA INOX 1:46

Professional air driven pump



CE



Air driven pump for professional spraying.

Invako pumps are manufactured with the highest quality demands to meet the professional user.

- High capacity professional pneumatic pump.
- Exposed parts manufactured in stainless steel.
- INVAKO Exchange Service available.
- High pressure spraying at 322 bar.

Item #	Details	
30901	Pump ratio	1:46
	Delivery at 60 cycles	2,20 Ltr.
	Max free flow DIN24374	8 Ltr.
	Air inlet range	2-7 bar
	Maximum fluid pressure	322 bar
	Air inlet	3/8"
	Fluid outlet	1/4"

Service sets

Item #	Description
30978	Service Kit Air Motor
30979	Service Kit Hydraulic

ACCESSORIES

REGULATORS

Accessories



Item #	Description
30919	Air Regulator MX2 3/8" 0-10 bar ex. Gauge
30920	Filter regulator MX2 3/8" 0-10 bar ex. Gauge

GAUGES

Accessories



Item #	Description
30585	Gauge 40 mm 0-12 bar, Rear connection
30938	Gauge 63 mm 0-12 bar, Rear connection
30917	Gauge 43 mm 0-12 bar, Panel mount
30918	Gauge 63 mm 0-12 bar, Panel mount

INVAKO EXCHANGE SERVICE

For carefree spraying



IES
Invako Exchange Service

IES - Invako Exchange Service is included on all new Invako Atla and Thor Pumps.

IES, Invako Exchange Service is included on all new Invako Atla 1:30, Atla 1:46 and Thor 1:75 pneumatic pumps. Choose Invako for carefree spraying.

- 2 year extended warranty on pump unit.
- Replacement pump shipped free of charge the next working day.

Invako Exchange Service covers all malfunctions that would be covered under the normal warranty.

Invako Exchange Service does not apply to faulty regulators, gauges or other pump accessories or damage caused by external impact or faulty use caused by the operator.

01 High Pressure Piston Pumps

ACCESSORIES

INLINE FILTER HOUSE & FILTERS

Accessories



Item #	Description
30981	HP Inline Filter House Inox Exl. Return Valve
30982	HP Inline Filter House Inox Incl. Return Valve
31008	Filter 60 mesh
31009	Filter 100 mesh (standard)
31010	Filter 200 mesh

**All inline filter houses are delivered with 100 mesh filter as standard.*

RETURN VALVES

Accessories



Item #	Description
30976	Inline Return Valve 500 bar for Invako Atla Series incl. 1,0 mtr hose
31007	Return Valve 500 bar for HP Inline Filter House incl 1,0 mtr hose
30709	Hose PA 8/6 WT 1/mtr

SUCTION FILTERS

Accessories



Item #	Description
30828	Inlet Filter ALU for 25 mm Suction Pipe

Spare parts & filters

Item #	Description
30993	Aluminium Housing
30094	Spring
30095	Filter screen 50 mesh

SUCTION PIPES

Suction pipe for Invako Atla pump



Item #	Description
30952	Suction Pipe Steel 1/1 Drum
30996	Suction Pipe Inox 1/1 Drum
30997	Suction Pipe Alu 1/1 Drum
30998	Suction Pipe PVC 1/1 Drum

Item #	Description
30999	Suction Pipe Steel 1/2 Drum
31000	Suction Pipe Inox 1/2 Drum
31001	Suction Pipe Alu 1/2 Drum
31002	Suction Pipe PVC 1/2 Drum

Item #	Description
31003	Suction Pipe Steel 1/4 Drum
31004	Suction Pipe Inox 1/4 Drum
31005	Suction Pipe Alu 1/4 Drum
31006	Suction Pipe PVC 1/4 Drum

*Picture may not reflect actual product.
Suction filter #30828 sold separately.
See page 8 for details.

Drum Adapter

Drum adapter for mounting pump directly to drum



Item #	Description
30001	Drum adapter ZN 32 mm
30002	Drum adapter ZN 35 mm
30005	Drum adapter ZN 45 mm

**Other custom sizes on request.*

SUCTION HOSES IBC

Accessories



Item #	Description
30927	Suction Hose 1" x 1,5 mtr 3/4" Camlock for IBC
30986	Extra suction hose pr. mtr

01 High Pressure Piston Pumps

INVAKO THOR HD PNEUMATIC PISTON PUMP

INVAKO THOR HD NOX 1:75

Professional air driven pump



Air driven pump for professional spraying.

Invako pumps are manufactured with the highest quality demands to meet the professional user.

- High capacity professional pneumatic pump.
- Exposed parts manufactured in stainless steel.
- Optional multiple gun setup available.
- High pressure spraying at 450+ bar.
- INVAKO Exchange Service available.

Item #	Details	
30924	Pump ratio	1:75
	Delivery at 60 cycles	9.92 Ltr.
	Recommended air inlet range	2-5,5 bar
	Maximum fluid pressure	450 bar
	Air inlet	3/4"
	Fluid outlet	3/8"

Service sets

Item #	Description
31121	Service Kit Air Motor
31122	Service Kit Hydraulic

INVAKO EXCHANGE SERVICE

For carefree spraying



IES

Invako Exchange Service

IES - Invako Exchange Service is included on all new Invako Atla Pumps.

IES, Invako Exchange Service is included on all new Invako Atla 1:30, Atla 1:46 and Thor 1:75 pneumatic pumps. Choose Invako for carefree spraying.

- 2 year extended warranty on pump unit.
- Replacement pump shipped free of charge the next working day.

Invako Exchange Service covers all malfunctions that would be covered under the normal warranty.

Invako Exchange Service does not apply to faulty regulators, gauges or other pump accessories or damage caused by external impact or faulty use caused by the operator.

ACCESSORIES

REGULATORS

Accessories



Item #	Description
30984	Air Regulator MX2 3/8" 0-10 bar ex. gauge
30985	Filter Regulator MX2 3/8" 0-10 bar ex. gauge

GAUGES

Accessories



Item #	Description
30585	Gauge 40 mm 0-12 bar, Rear connection
30938	Gauge 63 mm 0-12 bar, Rear connection
30917	Gauge 43 mm 0-12 bar, Panel mount

INLINE FILTER HOUSE & FILTERS

Accessories



Item #	Description
30980	HP Inline Filter House inox excl. return valve
30982	HP Inline Filter House inox incl. return valve
31008	Filter 60 mesh
31009	Filter 100 mesh (standard)
31010	Filter 200 mesh

**All inline filter houses are delivered with 100 mesh filter as standard.*

01 High Pressure Piston Pumps

RETURN VALVES

Accessories



Item #	Description
30976	Inline Return Valve 500 bar for Invako Atla Series incl. 1,0 mtr hose
31007	Return Valve 500 bar for HP Inline Filter House incl 1,0 mtr hose
30709	Hose PA 8/6 WT 1/mtr

SUCTION HOSE IBC

Accessories



Item #	Description
30927	Suction Hose 1" x 1,5 mtr 3/4" Camlock for IBC
30986	PVC suction hose 1" pr. mtr

CAMLOCK & IBC ADAPTERS

Accessories for Suction Hose IBC



Item #	Description
30992	Camlock D Cam 1 1/2" BSP



IES - Invako Exchange Service

- 2 Year extended warranty on pump unit.
- Replacement pump shipped free of charge the next working day.
- Included on all new Invako Atla and Thor pneumatic pumps.
- Choose Invako for carefree spraying.

Invako Exchange Service covers all malfunctions that would be covered under the normal warranty. Invako Exchange Service does not apply to faulty regulators, gauges or other pump accessories or damage caused by external impact or faulty use caused by the operator.

01 High Pressure Piston Pumps

ASSALUB PNEUMATIC PISTON PUMPS

Assalub 1:26 Drum Pumps

Pneumatic piston pump for airless applications



Pneumatic piston pump for airless applications.

Pump designed for airless spraying of rust preventives.

- Available in both carbon steel and stainless steel versions.
- Polyurethane sealings.
- Highly corrosion resistant.
- Service sets available.
- Optional two gun setup available.

Details	
Pump ratio	1:26
Max Capacity	3.65 Ltr.
Air inlet range	3-10 bar
Maximum fluid pressure at 10 bar	260 bar
Air inlet	3/8"
Fluid outlet	1/4"
Valve seats made of tungsten carbide	Yes

Item #	Details	Total height
31012	Pump for 16-20 kg pail	798 mm
30906	Pump for 1/4 drum	1113 mm
30014	Pump for 1/1 drum	1300 mm
31011	Pump for 16-20 kg pail INOX	798 mm
31013	Pump for 1/4 drum INOX	1113 mm
31014	Pump for 1/1 drum INOX	1300 mm

Service sets

Item #	Description
30011	Service Kit for Air Motor
30010	Sealing Kit for Air Motor
30015	Sealing Kit for Pump

ACCESSORIES

REGULATORS

Accessories



Item #	Description
31015	Air Regulator MD1 1/4" 0,5-10 bar ex. gauge
30931	Filter Regulator MD1 1/4" 0,5-10 bar ex. gauge

GAUGES

Accessories



Item #	Description
30585	Gauge 40 mm 0-12 bar, Rear connection
30917	Gauge 43 mm 0-12 bar, Panel mount
30918	Gauge 63 mm 0-12 bar, Panel mount

FILTER HOUSE

Accessories



Item #	Description
30053	Filter house brass 1/4"
30059	Filter nut brass 1/4"
30054	Tip filter 100 mesh
30907	Tip filter 200 mesh
30373	Filter screen 100 mesh
30273	Filter screen 100 mesh (10 PCK)
30374	Filter screen 200 mesh
30804	Filter screen 200 mesh (10 PCK)

**Additional mesh sizes available on request.*

02 High Pressure Airless Guns

MBP High pressure airless

MBP J200

High pressure airless



High pressure gun for airless spraying.

Item #	Description	Inlet	Outlet	Max WP
30514	GUN MBP J200	1/8" BSP female	std	250 BAR
30910	GUN MBP J200 1/8	1/8" BSP female	1/8" BSP male	250 BAR
30515	GUN MBP J200 complete	1/8" BSP female	Quick coupling HK1H1 female	250 BAR

**Other inlet connections available on request.*

MBP J600

High pressure airless



High pressure gun for airless spraying.

Item #	Description	Inlet	Outlet	Max WP
31016	GUN MBP J600	1/4" BSP male	std	350 BAR
31017	GUN MBP J600 1/8	1/4" BSP male	1/8" BSP male	350 BAR
31018	GUN MBP J600 complete	1/4" BSP male	Quick coupling HK1H1 female	350 BAR

**Other inlet connections available on request.*

MBP J700N

High pressure airless



High pressure gun for airless spraying.

Item #	Description	Inlet	Outlet	Max WP
31019	GUN MBP J700N	1/4" BSP female	std	250 BAR
31020	GUN MBP J700N 1/8	1/4" BSP female	1/8" BSP male	250 BAR
31021	GUN MBP J700N complete	1/4" BSP female	Quick coupling HK1H1 female	250 BAR

**Other inlet connections available on request.*

Accessories for MBP J200/J600/J700N

CONNECTING FL 15-1/8"



Accessories

Item #	Description	Connections	Max WP
30661	Connecting fl 15-1/8"	Male 1/8" BSP	500 bar

FILTER PIPE



Accessories

Item #	Description
30065	Filter pipe white 50 mesh
30066	Filter pipe yellow 100 mesh
30067	Filter pipe red 200 mesh

**Additional mesh sizes available on request.*

Spare parts MBP J200/J600/J700N

Spare parts



Accessories

**See page 44-45 for exploded diagram and spare parts list.*

02 High Pressure Airless Guns

Assalub High pressure airless

Assalub

High pressure airless



High pressure gun for airless spraying.

Item #	Description	Inlet	Outlet	Max WP
30470	GUN Assalub	1/8" BSP female	1/8" BSP female	700 BAR



Item #	Description
30018	Rep kit Assalub gun

Accessories for High Pressure Spray Guns

SWIVELS

Accessories



Item #	Description	Connections
30498	Z-Swivel	Male/female 1/8" BSP
30499	Straight swivel	Male/female 1/8" BSP

QUICK COUPLINGS HP

Accessories



Item #	Description	Connection	Max WP	Packing
30483	Quick coupling female 1 HK	1/8" BSP female	275 BAR	1 PCS

EXTENSION HOSE

High pressure ext hose



Item #	Description	Length	Inlet	Outlet	Max WP
30493	Extension hose	1000 mm	Quick coupl 1 HK female	Quick coupl 1 HK male	200 bar
30494	Extension hose reinforced	1000 mm	Quick coupl 1 HK female	Quick coupl 1 HK male	200 bar
31324	Extension hose reinforced	1250 mm	Quick coupl 1 HK female	Quick coupl 1 HK male	200 bar
31369	Extension hose 3/16 TPU	1250 mm	Quick coupl 1 HK female	Quick coupl 1 HK male	200 bar

Hoses, accessories and & heating equipment

HIGH PRESSURE HOSE

High pressure hose



Item #	Description	Length	Inlet	Outlet	Max WP
30506	High pressure hose 3/16"	10 m	1/4" BSP female swivel	1/8" BSP male	360 bar
30510	High pressure hose 3/16"	12 m	1/4" BSP female swivel	1/8" BSP male	360 bar
30511	High pressure hose 3/16"	15 m	1/4" BSP female swivel	1/8" BSP male	360 bar

**Additional lengths available on request.*

HOSE REEL

For high pressure hose



Powder coated carbon steel HP hose reel. 18 kg (excl hose). Max 20 mtr hose. Color: Orange.

Item #	Description	Hose	Inlet	Outlet	Max WP
30072	Hose reel	excl.	1/2" BSP male	1/2" BSP female	200 bar
30073	Hose reel	3/16" x 10 m incl	3/8" BSP female swivel	1/8" BSP male	200 bar
30074	Hose reel	3/16" x 12 m incl	3/8" BSP female swivel	1/8" BSP male	200bar
30076	Hose reel	3/16" x 15 m incl	3/8" BSP female swivel	1/8" BSP male	200 bar

**Additional lengths available on request.*

HEATING ACCESSORIES

HEATING BELT 1/1 DRUM

Heting belt for drums



Item #	Description
30509	Heating belt for 200 ltr. drum
30853	Mains Plugg PU type F Euro L + N + PE 16 Amp

HEATED HOSE

High pressure heated hose



Item #	Description	Inlet	Outlet	Max WP
30507	Heated hose incl. controller	1/8" BSP female swivel	1/8" BSP male	360 bar
30508	Heated hose exl. controller	1/8" BSP female swivel	1/8" BSP male	360 bar

04 Airelss Wands

High Pressure Airless

WAND 150 M3 90° Cone

Wand for cavities 150 mm x 3,2 mm/4mm M3



Item #	Description	Length wand	Connection	Nozzle end
30331	Hook wand 3,2 mm	150 mm	Hansen 1K11	90° bend/30° cone
30343	Hook wand 4 mm	150 mm	Hansen 1K11	90° bend/30° cone
30531	Pipe 3,2 mm incl. nozzle	150 mm	Thumb grip	90° bend/30° cone
30530	Pipe 4 mm incl. nozzle	150 mm	Thumb grip	90° bend/30° cone

WAND M6

Wand for cavities 300/700 mm x 7,5mm M6



Wand 300x7,5

Item #	Description	Connection	Nozzle end
30416	Wand 300 x 7,5 mm Straight M6	Hansen 1K11	Straight/excl. nozzle
30418	Wand 300 x 7,5 mm 45° Hook M6	Hansen 1K11	45° bend/excl. nozzle
30848	Wand 300 x 7,5 mm Straight Incl. Nozzle XXXX	Hansen 1K11	Straight/incl. nozzle xxxx*
30417	Wand 300 x 7,5 45° Hook Incl. Nozzle XXXX	Hansen 1K11	45° bend/incl. nozzle xxxx*

* See page 26 for available M6 Nozzle sizes.

Wand 700x7,5

Item #	Description	Connection	Nozzle end
30421	Wand 700 x 7,5 mm Straight M6	Hansen 1K11	Straight/excl. nozzle
30422	Wand 700 x 7,5 mm 45° Hook M6	Hansen 1K11	45° bend/excl. nozzle
	Wand 700 x 7,5 mm Straight Incl. Nozzle XXXX	Hansen 1K11	Straight/incl. nozzle xxxx*
30423	Wand 700 x 7,5 mm 45° Hook Incl. Nozzle XXXX	Hansen 1K11	45° bend/incl. nozzle xxxx*

* see page 24 for available M6 Nozzle sizes.

*Additional lengths available on request.

LANCE 1500 M6

Long reaching wand for cavities M6



Item #	Description	Length wand	Connection	Nozzle end
30323	Lance 6 mm	1500 mm	Hansen 1K11	M6, excl. nozzle
30324	Lance 6 mm	1500 mm	Hansen 1K11	180°
30325	Lance 6 mm	1500 mm	Hansen 1K11	360°

*Additional lengths available on request.

*A 100 mesh tip filter is included in all wands. See page 23 for other filter sizes and accessories.

REVERSIBLE NOZZLE 1K11

Complete reversible nozzle with hansen quick coupling



Item #	Description	Connection
30465	Reversible Nozzle Compl. incl. Nozzle xxxx	Hansen 1k11 - 11/16"

* See page 27 for available reversible nozzle sizes.

TIP GUARD

Tip Guard for Reversible Nozzle



Item #	Description	Connection
30896	Tip guard reversible nozzle FM11/16	11/16"
31022	Tip guard reversible nozzle FM 7/8	7/8"
31208	Repair Kit	N/A

*Compatible with reversible tips FM6, FMC6, Titan SC6, Wagner, Trade Tip3, Twin tip, Graco RAC V and Tritech T93R nozzles.

Wand 80

80 mm wand with Hansen 1k11 connection for Standard TC nozzles



Item #	Description	Connection
31427	Wand 80 Excl. Nozzle	Hansen 1K11
30424	Wand 80 Incl. Nozzle	Hansen 1K11

* See page 26 for available standard TC Nozzle sizes.

Guard for Wand 80

Tip Guard for Wand 80



Item #	Description
30058	Tip guard/holder for wand 80, standard TC

*Compatible with standard TC tips. See page 26 for available standard TC nozzle sizes.

*A 100 mesh tip filter is included in all wands. See page 23 for other filter sizes and accessories.

04 Airless Wands

Flexible High Pressure Nozzles for Cavities

FLEXIBLE NOZZLE

High pressure 7,5mm flexible nozzle for cavities 360° radial



Item #	Description	Length in mm	Connection	Nozzle tip
31036	Flexible nozzle	1200	Hansen 1K11	M6 (exl. nozzle)
30353	Flexible nozzle	1200	Hansen 1K11	360° 2H
30354	Flexible nozzle	1200	Hansen 1K11	360° 3H
31023	Flexible nozzle	1200	Hansen 1K11	360° 3H +F
31024	Flexible nozzle	1200	Hansen 1K11	360° 4H
31025	Flexible nozzle	1500	Hansen 1K11	M6 (exl. nozzle)
31026	Flexible nozzle	1500	Hansen 1K11	360° 2H
31027	Flexible nozzle	1500	Hansen 1K11	360° 3H
30355	Flexible nozzle	1500	Hansen 1K11	360° 3H +F
31028	Flexible nozzle	1500	Hansen 1K11	360° 4H
31029	Flexible nozzle	2000	Hansen 1K11	M6 (exl. nozzle)
30357	Flexible nozzle	2000	Hansen 1K11	360° 2H
30358	Flexible nozzle	2000	Hansen 1K11	360° 3H
30359	Flexible nozzle	2000	Hansen 1K11	360° 3H +F
31030	Flexible nozzle	2000	Hansen 1K11	360° 4H
31031	Flexible nozzle	5000	Hansen 1K11	M6 (exl. nozzle)
31032	Flexible nozzle	5000	Hansen 1K11	360° 2H
31033	Flexible nozzle	5000	Hansen 1K11	360° 3H
31034	Flexible nozzle	5000	Hansen 1K11	360° 3H +F
30359	Flexible nozzle	5000	Hansen 1K11	360° 4H

**Additional lengths available on request.*

**A 100 mesh tip filter is included in all felxible nozzles. See page 23 for other filter sizes and accessories.*

SPARE PARTS FOR WANDS



Item #	Description
30049	Filter house ZN 1/8"
30056	Filter nut ZN
30054	Tip filter 100 mesh
30907	Tip filter 200 mesh
30373	Filter screen 100 mesh
30273	Filter screen 100 mesh (10 PCK)
30374	Filter screen 200 mesh
30804	Filter screen 200 mesh (10 PCK)

QUICK CONNECTOR MALE

High pressure quick connector male Hansen 1k11



Item #	Description
30487	Quick Coupling Hansen 1K11 1/8"

CLEANING NEEDLES

Keep your nozzle clean



Item #	Description
30399	Cleaning Needle Set Yellow (6 PCK)
30056	Cleaning Needle Set Purple (12 PCK)

Nozzles for high pressure spraying

FLAT SPRAY NOZZLE M6

Flat spray nozzle M6



Item #	Description
120-XXXX	Flat Spray Nozzle 120-XXXX

Orifice size and spray width are given in mm. E.g. 6050 has a fan width of 60° and a 0,050 mm opening.
For a nozzle with 60° pattern and 0,050 mm opening, order nozzle 120-6050.

**See page 26 for available sizes.*

FLAT SPRAY NOZZLE

Flat spray nozzle standard TC



Item #	Description
110-XXX	Flat Spray Nozzle TC-XXX

For a nozzle with 40° pattern and 0,033 inch opening, order nozzle 110-433.

**See page 26 for available sizes.*

CONE NOZZLE 150/80°

Full Cone nozzle 80/150° with removable tip cover



Cone nozzle 150°/80° with removable tip cover for easy cleaning.

Item #	Description	Angle	Threads
30445	Cone nozzle S0.2	150°	M6
30446	Cone nozzle S0.4	150°	M6
30448	Cone nozzle S0.2	80°	M6
30449	Cone nozzle S0.4	80°	M6

Cone Nozzle 50° Injection M6

Full Cone Nozzle 50° Injection M6



Item #	Description	Angle	Threads
30413	Nozzle cone injection 50 °	50°	M6

Nozzles for high pressure spraying

REVERSIBLE NOZZLES

FM6 reversible nozzles



Item #	Description
130-XXX	Reversible Nozzle FM6-XXX
31035	Repair Kit Gasket FM6

For a nozzle with 40° pattern and 0,033 inch opening, order nozzle 130-433.

**See page 27 for available sizes.*

NOZZLE 360° RADIAL

360° radial nozzles



Item #	Description	Angle	Threads
30384	Nozzle 360° radial 2H	360°	M6
30388	Nozzle 360° radial 3H	360°	M6
30389	Nozzle 360° radial 3H + F	360°	M6
30390	Nozzle 360° radial 4H	360°	M6

TOP 360° RADIAL

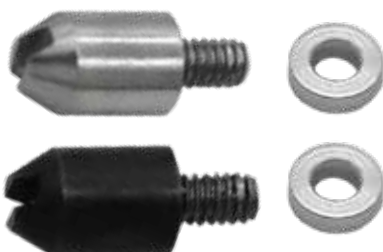
Spare nozzle tops 180/360° radial



Item #	Description	Angle	Holes	Threads
30400	Top 360° radial 2H	360°	2	M4
30402	Top 360° radial 3H	360°	3	M4
30403	Top 360° radial 3H + F	360°	3 + F	M4
30404	Top 360° radial 4H	360°	4	M4

180/360 ° RADIAL M3

180/360° radial nozzle for 3,2/4mm wands



Nozzle 180° and 360° for 3,2/4 mm wands, incl. washer

Item #	Description	Angle	Threads	Color
30311	Nozzle 180° radial M3	180°	M3	steel
30406	Nozzle 360° radial M3	360°	M3	black

STANDARD TC NOZZLES XXX

Standard TC 110-xxx



For a orifice with .017 and spray pattern 40°, order 110-417

.009	.011	.013	.015	.017	.019	.021	.023	.025	.027	.029	.031	.033	.035	.037	.039	.041	0.43	0.45	0.47	0.49	0.51	0.53	0.55	0.63	0.65	IN	MM
109	111	113	115	117																						2-4	50-102
209	211	213	215	217	219	221	223	225																		4-6	102-152
309	311	313	315	317	319	321	323	325	327	329	331	333	335	337	339	341	343									6-8	152-203
409	411	413	415	417	419	421	423	425	427	429	431	433	435	437	439	441	443	445	447	449	451	453	455	463	465	8-10	203-254
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609	611	613	615	617	619	621	623	625	627	629	631	633	635	637	639	641	643	645	647	649	651	653	655	663	665	12-14	305-356
	711	713	715	717	719	721	723	725	727	729	731	733	735	737	739	741	743	745	747	749	751	753	755	763	765	14-16	356-406
	811	813	815	817	819	821	823	825	827	829	831	833	835	837	839	841	843									16-18	406-457
				917	919	921	923	925	927	929	931	933	935	937	939	941	943									18-20	457-508

FLAT SPRAY NOZZLE M6 XXXX

7mm Flat spray nozzle for cavities M6 XXXX



For a orifice with .050 and spray pattern 60°, order 120-6050

* Orifice size and spray width are given in mm. E.g. 6050 has a fan width of 60° and a 0,050 mm opening. Additional sizes available on request.

A°	.008	0.11	0.17	0.25	0.33	0.44	0.50	0.55	IN	MM
10°	1008	1011	1017	1025	1033	1044			2-4	50-102
20°	2008	2011	2017	2025	2033	2044	2050	2055	4-6	102,152
30°	3008	3011	3017	3025	3033	3044	3050	3055	6-8	152-203
40°	4008	4011	4017	4025	4033	4044	4050	4055	8-10	203-254
50°		5011	5017	5025	5033	5044	5050	5055	10-12	254-305
60°		6011	6017	6025	6033	6044	6050	6055	12-14	305-356
70°			7017	7025	7033	7044	7050	7055	14-16	356-406
80°			8017	8025	8033	8044	8050	8055	16-18	406-457
90°						944	9050	955	18-20	457-508

FM6 REVERSIBLE NOZZLES

Reversible nozzle FM6 130-xxx



For a orifice with .017 and spray pattern 40°, order 130-417

A°	.007	.009	.011	.013	.015	.017	.019	.021	.023	.025	.027	.029	.031	.033	.035	.037	.039	.041	0.43	0.45	0.47	0.49	0.51	0.53	0.55	0.63	0.65	IN	MM
10°	107	109	111	113	115	117																						2-4	50-102
20°	207	209	211	213	215	217	219	221	223	225																		4-6	102-152
30°	307	309	311	313	315	317	319	321	323	325	327	329	331	333	335	337	339	341	343									6-8	152-203
40°	407	409	411	413	415	417	419	421	423	425	427	429	431	433	435	437	439	441	443	445	447	449	451	453	455	463	465	8-10	203-254
50°		509	511	513	515	517	519	521	523	525	527	529	531	533	535	537	539	541	543	545	547	549	551	553	555	563	565	10-12	254-305
60°		609	611	613	615	617	619	621	623	625	627	629	631	633	635	637	639	641	643	645	647	649	651	653	655	663	665	12-14	305-356
70°			711	713	715	717	719	721	723	725	727	729	731	733	735	737	739	741	743	745	747	749	751	753	755	763	765	14-16	356-406
80°			811	813	815	817	819	821	823	825	827	829	831	833	835	837	839	841	843									16-18	406-457
90°						917	919	921	923	925	927	929	931	933	935	937	939	941	943									18-20	457-508

02

Low Pressure applications

Contact us with your challenges! We will always seek the best solutions together with our customers by working tight with testing and improving all the way.

01

30-32

AAS pumps & pots

02

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AAS Guns

03

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AAS Wands

04

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AAS Nozzles

05

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Accessories

Assalub 1:3 pneumatic piston pump

Assalub 1:3 Piston Pump

Pneumatic piston pump for airless applications



Pneumatic piston pump for air assisted application.

Pump designed for air assisted spraying of low viscosity rust preventives

- High quality components manufactured in anodized aluminium, steel, stainless steel, brass and plastic.
- Corroosion resistant.
- Changeable suction pipe.
- Service sets available.
- Nitril and viton sealings.

Item #	Details	
30652	Pump ratio	1:3
	Max Capacity	20 Ltr./min
	Air inlet range	3-10 bar
	Maximum fluid pressure at 8 bar	24 bar
	Air inlet	1/4"
	Fluid outlet	3/4"
	Valve seats made of tungsten carbide	Yes

Service sets

Item #	Description
30017	Service Kit
30016	Gasket Set

Accessories

RETURN VALVE

Accessories



Item #	Description
31209	Inline Return Valve 30 bar for LP Pump incl. 1,0 mtr hose
30709	Hose PA 8/6 WT 1/mtr

REGULATORS

Accessories



Item #	Description
30946	AAS Regulator Block MD1 incl. 40mm Gauges
30929	Regulator MD1 1/4" exl. Gauge
30931	Filter Manifold Regulator MD1 1/4" 0-10 bar exl. Gauge

GAUGES

Accessories



Item #	Description
30585	Gauge 40 mm 0-12 bar, Rear connection
30917	Gauge 43 mm 0-12 bar, Panel mount

FILTER HOUSE & FILTERS

Accessories



Item #	Description
30051	Filter house Brass 1/8" BSP female
30045	Tip filter 100 mesh
30045	Tip filter 100 mesh (5 PCK)
30373	Tip filter 200 mesh
30073	Tip filter 200 mesh (5 PCK)
30373	Filter screen 100 mesh
30273	Filter screen 100 mesh (10 PCK)
30274	Filer screen 200 mesh
30804	Filer screen 200 mesh (10 PCK)

Pressure pot

PRESSURE POT 5 LTR incl. Gun

Pressure pot for LP air assisted spraying incl. SATA 1000 KK Spray Gun



Complete 5 ltr. pressurized pot incl. 1 x SATA 1000 KK Spray Gun

Complete 5 ltr. pressurized pot for low and high viscosity compounds

- Easy to handle.
- Easy adjustable product/air mix.
- Available as two gun setup.
- NBR Sealings (standard) , viton and EPDM sealings available on request.
- For low and high viscosity compounds.

Item #	Details	
30110	Pressure ratio	1:1
	Air inlet range	0-10 bar
	Air consumption @ 6 bar	100 ltr./min
	Maximum air pressure	10 bar
	Air inlet	1/4"
	Fluid outlet	6 mm

**Order item #30111 for two gun setup.*

Spare parts

Item #	Description
31094	Pressure regulator block incl. gauges
30585	Pressure gauge 40 mm rear con
30223	SATA 1000 KK Spray Gun
30051	Filter house brass
30059	Filter nut brass
30045	Tip filter 100 mesh filter
30840	Hose PUR Duo 10 mtr. Blue/Black 6/4 mm (standard)
30840	Hose PUR Duo Spiral 10 mtr. Blue/Black 6/4 mm (optional)
30778	Lid for pressure pot incl NBR seal.
30817	O-Ring for lid NBR (standard)
30798	O-Ring for lid EPDM
30819	O-Ring for lid Viton
30817	Release valv for pressure pot NBR (standard)
30818	Release valv for pressure pot EPDM
30787	Release valv for pressure pot Viton

Low pressure air assisted spray guns

SATA 1000

High end air assisted spray gun



Item #	Description	Inlet	Max WP
30223	Sata gun jet 1000	1/4"	10 bar

Spare parts SATA 1000

Item #	Description
30217	Servicekit SATA 1000
30121	Nozzle needle 1,5 mm



IWATA AZ1

Air assisted spray gun



Item #	Description	Inlet	Max WP
30471	IWATA AZ1	1/4"	7 bar

Spare parts IWATA AZ1

Item #	Description
30482	Nozzle needle kit IWATA AZ1



BODY GUN

Body gun complete for 1,0 ltr. cans. Incl. hose kit



Item #	Description	Inlet	Max WP
30437	Body Gun complete	1/4"	10 bar

LP HOOK WAND FULL CONE

Wand for low pressure air assisted application, incl. hose



Item #	Description	Length wand	Hose	Connection	Nozzle end
30730	Hook wand	180 mm	1000 mm/20 BAR	Quick coupling mini	4 mm full cone
30733	Hook wand	300 mm	1000 mm/20 BAR	Quick coupling mini	7 mm full cone
30734	Hook wand	300 mm	1000 mm/20 BAR	Quick coupling mini	8 mm full cone

**Other lengths available on request.*

HOOK WAND FULL CONE

Wand for low pressure air assisted application, excl. hose



Item #	Description	Length wand	Hose	Connection	Nozzle end
30791	Hook wand	180 mm	N/A	Quick coupling mini	4 mm full cone
30790	Hook wand	300 mm	N/A	Quick coupling mini	7 mm full cone
30734	Hook wand	300 mm	N/A	Quick coupling mini	8 mm full cone

**Other lengths available on request.*

FLEXIBLE NOZZLE

Flexible nozzle for low pressure air assisted application



Item #	Description	Length	Dim D/d	Connection	Nozzle
30722	Flexible nozzle	1500 mm	6/4	Quick coupling mini	360° ball
30724	Flexible nozzle	1500 mm	8/6	Quick coupling mini	360° ball

**Other lengths available on request.*

LP BODY GUN HOSE/NOZZLE

Hose kit for body gun



Item #	Description	Hose	Connection	Nozzle end
31123	Hose/nozzle kit for Body Gun	Nylon	Open end	Various (5 pcs)

Nozzles for low pressure air assisted spraying

Varetekst

Ball nozzle for low pressure air assisted application



Item #	Description	Angle	Threads	Color
30744	Nozzle ball 180° BR	180°	4,5 mm	bronze
30749	Nozzle ball 360° BR	360°	M6	bronze
30758	Nozzle ball 360° BR	360°	M6	bronze
30755	Nozzle ball 180° BR	180°	M7	bronze

180/360 RADIAL

Low pressure 180/360° radial nozzles



Item #	Description	Angle	Threads	Color
30751	Nozzle 360° S0.5 F	360°	M4	steel
30754	Nozzle 360° S0.3 F	360°	M6	steel
30757	Nozzle 180° S0.3 FB	180°	M6	bronze
30743	Nozzle 360° S0.5 F	360°	M3	steel
30742	Nozzle 360° S0.3 F	360°	M3	steel
30750	Nozzle composite 180° S0.3	180°	M4	black
30759	Nozzle composite 360° S0.3	360°	M6	black

180/360° 45°

Low pressure 180/360° 45°



Item #	Description	Angle	Threads	Color
30745	Nozzle 180° S0.3	180°	M4	steel
30747	Nozzle composite 180° S0.3	180°	M4	black
30750	Nozzle composite 360° S0.3	360°	M4	black

180/360° RADIAL

Low pressure 360 radial nozzle for low pressure flexible hoses



Item #	Description	Angle	Hose dim	Color
30767	Nozzle brass	360°	3 mm	bronze

Hoses & Accessories

EXTENSION HOSE

Complete with handle



Item #	Description	Length	Connection	Max WP
30720	Extension hose	1000 mm	Quick coupl European male x female	20 BAR

DUO HOSE

Duo hose for air assisted spraying



Item #	Description	Length	Dim D/d	Max WP
30536	Hose Duo 12/8, 10 mtr 1/4" FM	10mtr	12/8	20 bar
30537	Hose Duo 15/10 10 mtr 1/4" FM	10 mtr	15/10	20 bar

*Other dimensions available on request.

*Max pressure at 20°C.

DUO HOSE PUR

Duo hose PUR for air assisted spraying, blue/black



Item #	Description	Length	Dim D/d	Max WP
30711	Hose PUR Duo Blue/Black	1 mtr	6/4	20 bar
30840	Hose PUR Duo Blue/Black	10 mtr	6/4	20 bar

*Other dimensions available on request.

*Max pressure at 20°C.

DUO HOSE PUR SPIRAL

Duo hose PUR Spiral for air assisted spraying, blue/black



Item #	Description	Length	Dim D/d	Max WP
30840	Hose PUR Duo Spiral Blue/Black	10 mtr	6/4	20 bar
31230	Hose PUR Duo Spiral Blue/Black	10 mtr	8/4	20 bar

*Other dimensions available on request.

*Max pressure at 20°C.



05

SPLIT
DRAWINGS
AND SPARE
PART LIST

01

40-41

INVAKO ATLA 1:30

02

42-43

INVAKO ATLA 1:46

03

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INVAKO THOR 1:75

04

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J200 / J600

04

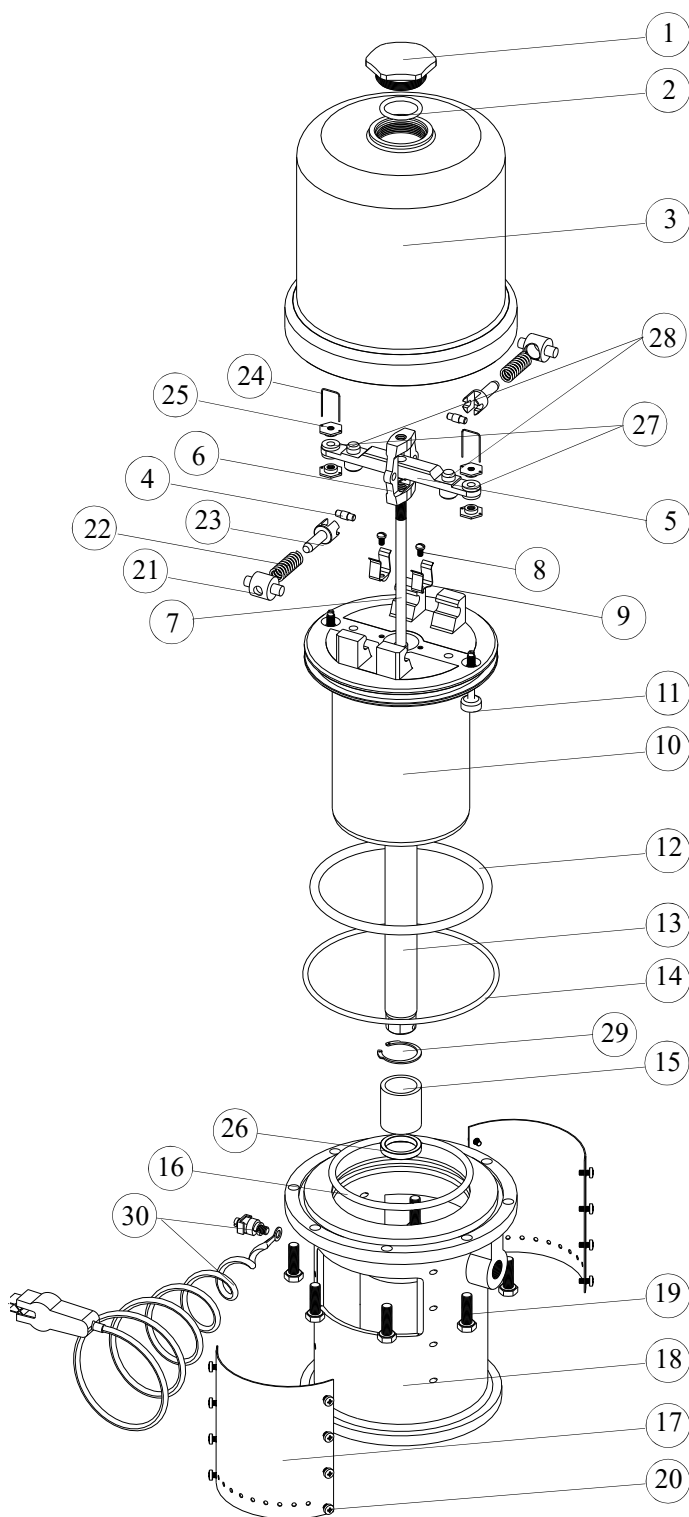
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J700N

Invako Atla 30 INOX - Technical Drawing & Spare Part List

INVAKO ATLA 30 INOX

Air motor

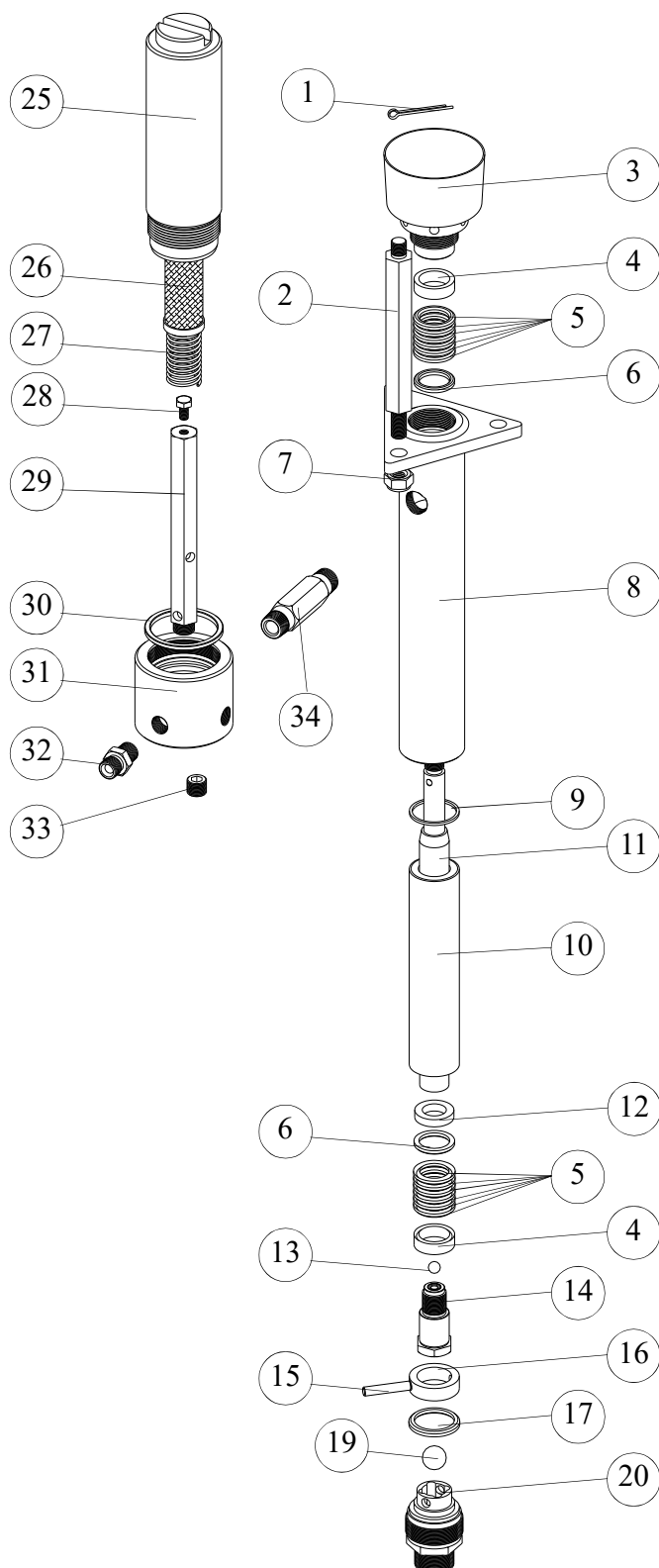


No.	Item #	Q	Description
1	31065	1	Top Cap for Housing
2	31066	1	Joint for Top Cap
3	31077	1	Housing for Air Motor
4	31068	2	Mounting Rod for Rocker
5	31067	1	Support
6	31070	1	Support Yoke
7	31071	1	Support Rod
8	31072	2	Screw for Clip
9	31073	2	Clip
10	31074	1	Air Motor Piston Housing
11*	31075	2	Connecting Stem
12*	31076	1	Piston Housing Joint for Air Motor
13	31077	1	Piston Rod Air Motor
14*	31078	1	Bottom Joint for Air Motor
15	31079	1	Bottom Sleeve Piston Rod Air Motor
16*	31080	1	Joint for Base
17	31081	2	Information Plate Aluminium
18	31082	1	Air Motor Base
19	31083	6	Base to Top Mounting Screw
20	31084	16	Screw for Information Plate
21	31085	2	Rocker
22	31086	2	Rocker Spring
23	31087	2	Rocker Rod
24*	31088	2	Clip for Yoke
25	31089	4	Nut for Yoke
26	31090	1	Bottom Joint for Sleeve
27*	31091	2	Joint for Yoke
28*	31092	2	Inner Joint for Yoke
29	31093	1	Retainer for Piston Rod
30	30875	1	Ground Cable

*Included in Kit 30978, Service Kit Air Motor.

INVAKO ATLA 30 INOX

Displacement pump



No.	Item #	Q	Description
1	31037	1	Fixing Pin
2	31038	3	Displacement to Housing Tie
3	31039	1	Packing Nut
4*	31040	2	Female Gland
5*	31041	12	Piston Packing
6*	31042	2	Male Gland
7	31043	3	Nutt for Piston Housing
8	31044	1	Piston Housing
9	31045	1	Piston Joint
10	31046	1	Piston Sleeve
11	31047	1	Piston Rod
12	31048	1	Washer
13	31049	1	Top Ball
14	31050	1	Piston
15	31051	1	Pin for Retainer
16	31052	1	Retainer
17	31053	1	Joint
19	31054	1	Bottom Ball
20	31055	1	Bottom Valve for Pump Suction
25	31056	1	Filter House Cover
26	Filter*	1	*Filter for Filter House
27	31057	1	Filter House Spring
28	31058	1	Support Screw
29	31059	1	Inside Support Rod for filter house
30	31006	1	Joint
31	31061	1	Bottom Body
32	31062	1	Exstension Fitting
33	31063	2	Drain Plug
34	31064	1	Outlet Fitting

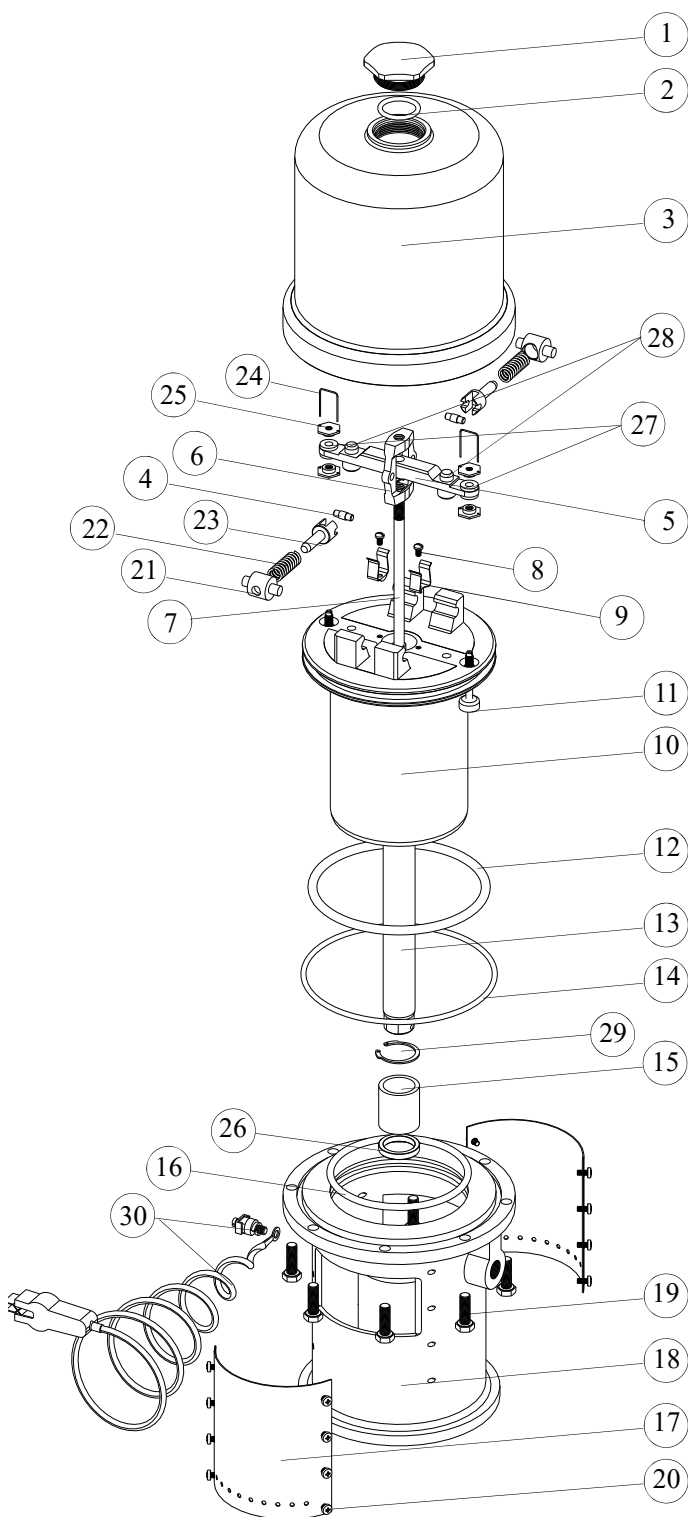
*Included in Kit 30977, Service Kit Hydraulic.

Pos 26 - Filter: See page 8 for available mesh sizes.

Invako Atla 46 INOX - Technical Drawing & Spare Part List

INVAKO ATLA 46 INOX

Air motor

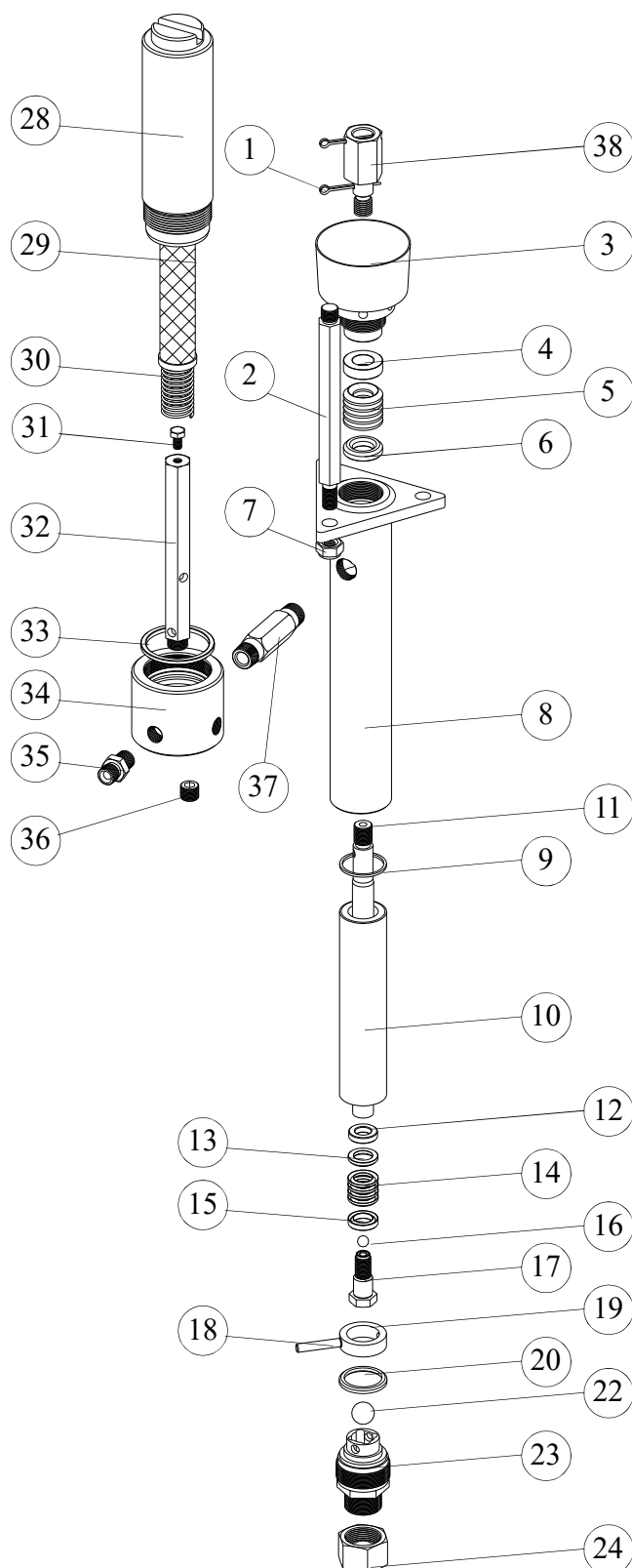


No.	Item #	Q	Description
1	31065	1	Top Cap for Housing
2	31066	1	Joint for Top Cap
3	31077	1	Housing for Air Motor
4	31068	2	Mounting Rod for Rocker
5	31067	1	Support
6	31070	1	Support Yoke
7	31071	1	Support Rod
8	31072	2	Screw for Clip
9	31073	2	Clip
10	31074	1	Air Motor Piston Housing
11*	31075	2	Connecting Stem
12*	31076	1	Piston Housing Joint for Air Motor
13	31077	1	Piston Rod Air Motor
14*	31078	1	Bottom Joint for Air Motor
15	31079	1	Bottom Sleeve Piston Rod Air Motor
16*	31080	1	Joint for Base
17	31081	2	Information Plate Aluminium
18	31082	1	Air Motor Base
19	31083	6	Base to Top Mounting Screw
20	31084	16	Screw for Information Plate
21	31085	2	Rocker
22	31086	2	Rocker Spring
23	31087	2	Rocker Rod
24*	31088	2	Clip for Yoke
25	31089	4	Nut for Yoke
26	31090	1	Bottom Joint for Sleeve
27*	31091	2	Joint for Yoke
28*	31092	2	Inner Joint for Yoke
29	31093	1	Retainer for Piston Rod
30	30875	1	Ground Cable

**Included in Kit 30978, Service Kit Air Motor.*

INVAKO ATLA 46 INOX

Displacement pump



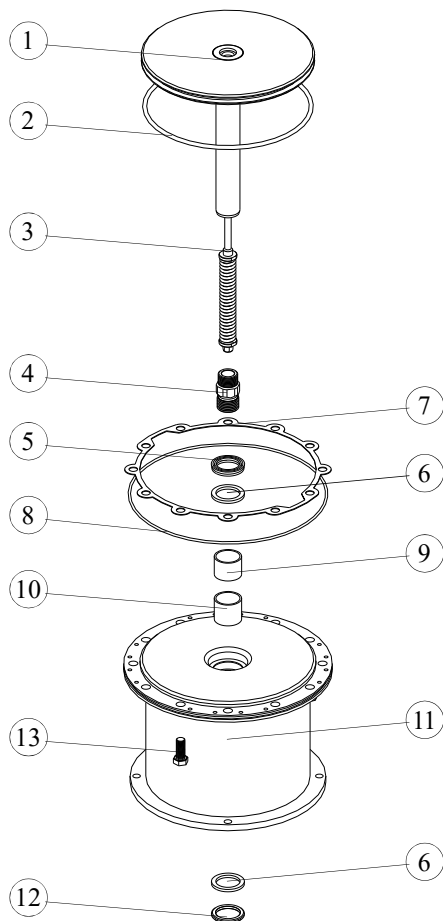
No.	Item #	Q	Description
1	31037	2	Fixing Pin
2	31124	3	Displacement to Housing Tie 46
3	31039	1	Packing Nut
4*	31095	1	Female Gland
5*	31096	5	Piston Packing
6*	31097	1	Male Gland
7	31043	3	Nut for Piston Housing
8	31044	1	Piston Housing
9	31045	1	Piston Joint
10	31098	1	Piston Sleeve
11	31099	1	Piston Rod
12	31100	1	Washer
13*	31101	1	Male Gland Lower Piston Sleeve
14*	31102	4	Packing Lower Piston
15*	31103	1	Female Gland Lower Piston Sleeve
16	31049	1	Topp Ball
17	31104	1	Piston
18	31051	1	Pin for Retainer
19	31052	1	Retainer
20	31053	1	Joint
22	31054	1	Bottom Ball
23	31055	1	Bottom Valve for Pump Suction
28	31056	1	Filter House Cover
29	Filter*	1	*Filter for Filter House
30	31057	1	Filter House Spring
31	31058	1	Support Screw
32	31059	1	Inside Support Rod
33	31060	1	Joint
34	31061	1	Bottom Body
35	31062	1	Extension Fitting
36	31063	2	Bottom Plug
37	31064	1	Outlet Fitting
38	31105	1	Upper Union Rod

**Included in Kit 30977, Service Kit Hydraulic.
Pos 29 - Filter: See page 8 for available mesh sizes.*

Invako Thor 75 - Technical Drawing & Spare Part List

INVAKO THOR 75 INOX

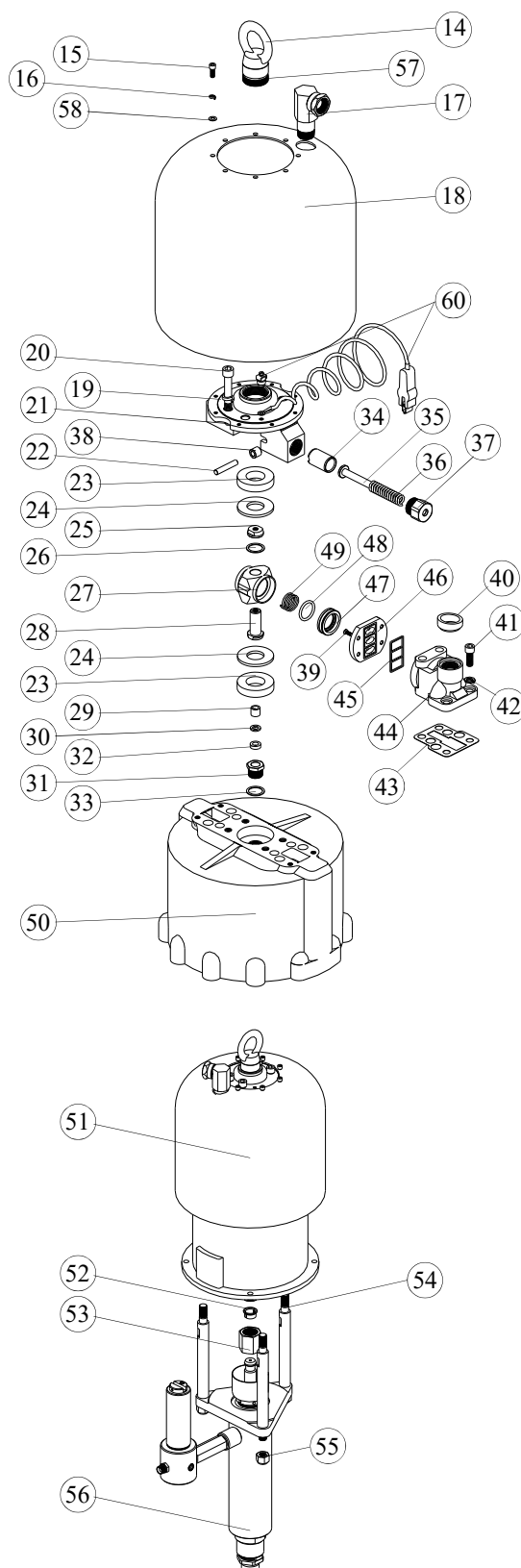
Air motor



No.	Item #	Q	Description
1	31125	1	Piston
2	31126	1	O-ring for piston
3	31127	1	Piston Shaft
4	31128	1	Connector
5	31129	1	Packing
6	31130	2	Joint
7	31131	1	Joint
8	31132	1	O-ring Top Motor Body
9	31133	1	Sleeve
10	31134	1	Sleeve
11	31135	1	Motor Body
12	31136	1	Joint
13	31137	12	Screw

INVAKO THOR 75 INOX

Air Motor

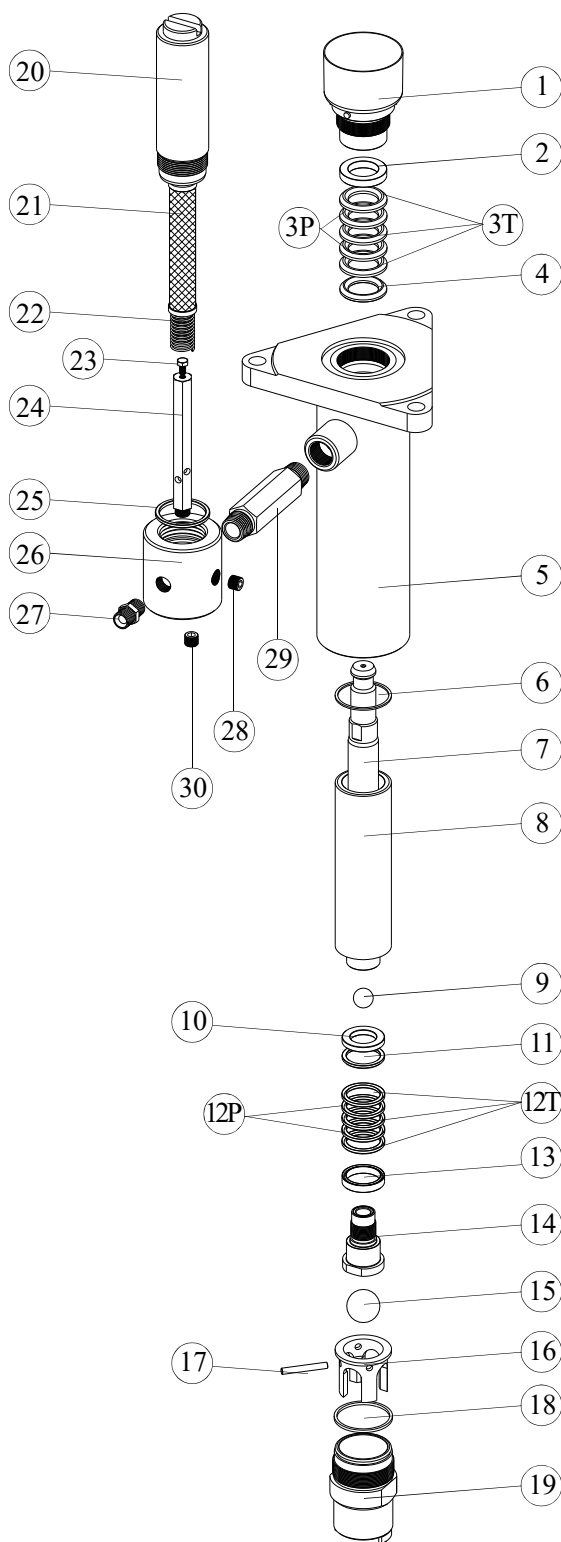


No.	Item #	Q	Description
14	31138	1	Lifting Ring
15	31139	8	Screw for Housing
16	31140	8	Spring Washer
17	31141	1	Air Inlet
18	31142	1	Housing for Air Motor
19	31143	4	Spring Washer
20	31144	4	Screw
21	31145	1	
22	31146	2	Pin
23	31147	2	Joint for support
24	31148	2	Seat for support
25	31149	1	Nut
26	31150	1	Spring Washer
27	31151	1	Air Valve Housing
28	31152	1	Hub for Air Valve Housing
29	31153	1	Sleeve
30	31154	1	Joint
31	31155	1	Connector
32	31156	1	Packing
33	31157	1	Joint
34	31158	2	Plunger
35	31159	2	Spring Detent
36	31160	2	Spring
37	31161	2	Spring Retainer
38	31162	2	Roller for Support
39	31163	8	Screw for Valve Seat
40	31164	1	Joint for Valve Body
41	31165	4	Screw for Valve Body
42	31166	4	Spring Washer for Valve Body
43	31167	2	Joint for Valve Body
44	31168	2	Valve Body
45	31169	2	Joint for Valve Seat
46	31170	2	Valve Seat
47	31171	2	Valve
48	31066	2	Joint For Top Cap
49	31172	2	Spring for Air Valve Housing
50	31173	1	Air Motor inner Cylinder
51	31174	1	Air Motor Housing
52	31175	2	Sleeve
53	31176	1	Nut for Piston Rod Mount
54	31177	3	Spacing rod
55	31178	3	Nut for Spacer
56	31179	1	Displacement Assembly
57	31180	1	Spring for Lifting Ring
58	31181	8	Washer for Housing Screw
60	30875	1	Grounding Cable

Invako Thor 75 - Technical Drawing & Spare Part List

INVAKO THOR 75 INOX

Air motor



Notes

PERSONAL NOTES

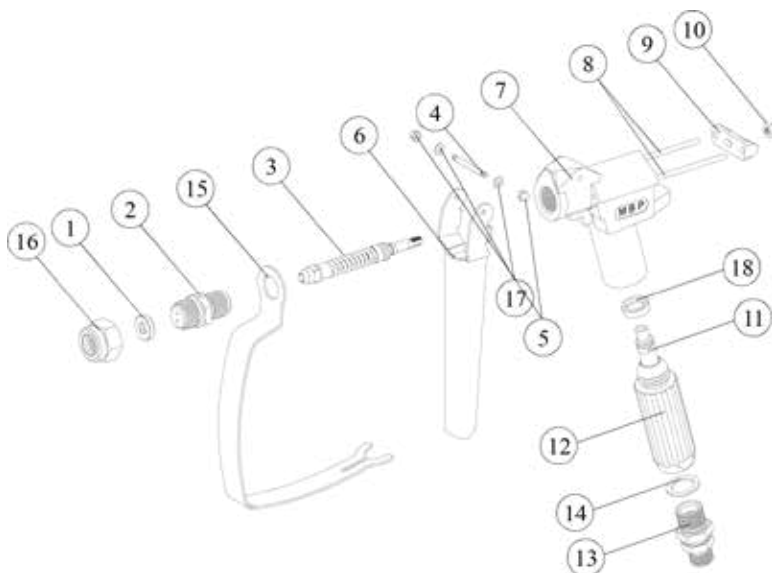
Personal notes

04 Split Drawings

Spare parts list MBP J200/J600/J700N

MBP J200

Spare parts diagram

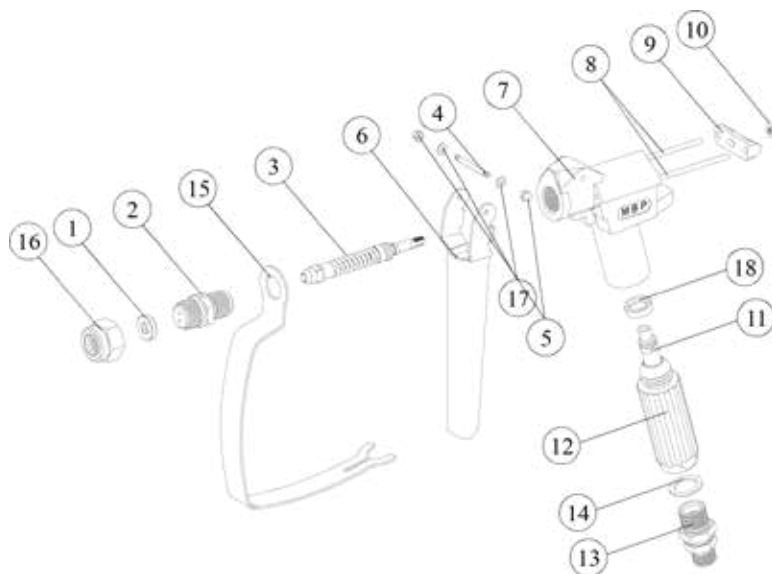


No.	Item #	Description
1	30810	Nylon Washer
2	30869	Needle Seat
3	30525	Needle Set Complete J200
4	30526	Trigger Pin MBP
5	30871	Nut for Trigger Pin
6	30528	Trigger
7	31108	Gun Body
8	30529	Valve Pin
9	30867	Cap for Pin
10	30868	Nut for Cap
11	30066*1	Filter 100 Mesh (Standard)
12	31106	Handle
13	31107	Racord 1/4 (Other dim. on request)
14	30292	Joint
15	30293	Guard
16	30523	Nut Stainless Steel
17	30519	Washer
18	30524	Nylon Ring

**1 x 100 mesh filter included. See page 17 for other filter options.*

MBP J600

Spare parts diagram

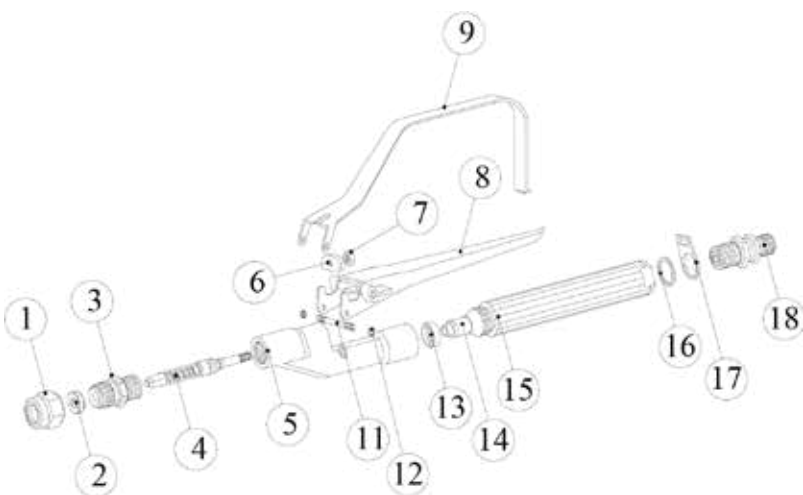


No.	Item #	Description
1	30810	Nylon Washer
2	30869	Needle Seat
3	31109	Needle Set Complete J600
4	30526	Trigger Pin MBP
5	30871	Nut for Trigger Pin
6	30528	Trigger
7	31108	Gun Body
8	30529	Valve Pin
9	30867	Cap for Pin
10	30868	Nut for Cap
11	30066	Filter 100 Mesh (Standard)
12	31106	Handle
13	31107	Racord 1/4 (Other dim. on request)
14	30292	Joint
15	30293	Guard
16	30523	Nut Stainless Steel
17	30519	Washer
18	30524	Nylon Ring

**1 x 100 mesh filter included. See page 17 for other filter options.*

MBP J700N

Spare parts diagram



No.	Item #	Description
1	30523	Nut Stainless Steel
2	30810	Nylon Washer
3	31110	Needle Seat Complete J700N
4	31111	Needle Set Complete J700N
5	31112	Gun Body J700N
6	31113	Cap for Pin J700N
7	30868	Nut for Cap
8	31114	Trigger J700N
9	31115	Guard J700N
11	31116	Trigger Pin J700N
12	31117	Nut for Trigger Pin
13	30524	Nylon Ring
14	30066*1	Filter 100 Mesh (Standard)
15	31118	Handle J700N
16	31119	O-ring
17	31120	Connecting Plate Guard
18	31107	Racord 1/4 (Other dim. on request)

Where To Find Us



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